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1. Identification of the substance/mixture and of the company/undertaking

| 1.1. Product identifier | |
|---|--|
| Product Identity | CoolTech™ Metallic Silver |
| Alternate Names | SDZ54D79M, Plastisol Screen Printing Ink |
| 1.2. Relevant identified uses of the substance or mixture | re and uses advised against |
| Intended use | Screen Printing. |
| Application Method | See Technical Data Sheet. |
| 1.3. Details of the supplier of the safety data sheet | |
| Company Name | International Coatings Company, Inc. |
| | 13929 East 166th Street |
| | Cerritos, CA 90702-7666 |
| Emergency | |
| 24 hour Emergency Telephone No. | (800) 255-3924 |
| Customer Service: International Coatings Company, Inc. | (562) 926-1010 |

2. Hazard identification of the product

2.1. Classification of the substance or mixture

No applicable GHS categories

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows. No applicable GHS categories

[Prevention]:

No GHS prevention statements [Response]: No GHS response statements [Storage]: No GHS storage statements [Disposal]: No GHS disposal statements

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3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

| Ingredient/Chemical Designations | Weight % | GHS Classification | Notes |
|---|----------|------------------------------------|--------|
| Polyvinyl Chloride/Polyvinyl Acetate Copolymer CAS Number: Proprietary | 40 - 70 | Not Classified | [1] |
| Dioctyl adipate CAS Number: 0000103-23-1 | 10 - 30 | Not Classified | [1] |
| Alkylsulfonic Acid Ester of Phenol CAS Number: Proprietary | 10 - 30 | Not Classified | [1] |
| Aluminum (Al) in Paste Form CAS Number: 0007429-90-5 | 5 - 10 | Not Classified | [1][2] |
| Stoddard solvent CAS Number: 0008052-41-3 | 0.1 - 1 | STOT RE 1;H372 Asp. Tox. 1;H304 | [1][2] |

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

| General | In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person. |
|------------|---|
| Inhalation | Remove to fresh air, keep patient warm and at rest. Seek medical attention if symptoms persist. |
| Eyes | Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention if symptoms persist. |
| Skin | Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser. Seek medical attention if symptoms persist. |
| Ingestion | Seek medical attention. |

4.2. Most important symptoms and effects, both acute and delayed

Overview No known chronic or acute health risks. See section 2 for further details.

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5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray. Do not use; water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Hydrogen chloride (if heated), carbon monoxide and carbon dioxide. Do not

breathe mist / vapors / spray.

Do not get in eyes, on skin, or on clothing.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

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6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment as listed in Section 8 during clean up operations.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents. Do not allow spills to enter drains or watercourses.

If drains, sewers, streams or lakes are contaminated, inform the local water company immediately.

7. Handling and storage

7.1. Precautions for safe handling

Normal, good industrial hygiene practices. See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Store in cool dry place. Elevated temperatures thicken product and shorten useful life.

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Incompatible materials: see section 10 for further details.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

8.1. Control parameters

| • | | Exposure | 9 |
|---|--|----------|---|
| CAS No. | Ingredient | Source | Value |
| 0000103-23-1 | Dioctyl adipate | OSHA | No Established Limit |
| | | ACGIH | No Established Limit |
| | | NIOSH | No Established Limit |
| | | Supplier | No Established Limit |
| 0007429-90-5 | Aluminum (Al) | OSHA | TWA 15 mg/m3 (total) TWA 5 mg/m3 (resp) |
| | | ACGIH | TWA: 1.o mg/m3Revised 2008, |
| | | NIOSH | TWA 10 mg/m3 (total) TWA 5 mg/m3 (resp) |
| | | Supplier | No Established Limit |
| 0008052-41-3 | Stoddard solvent | OSHA | TWA 500 ppm (2900 mg/m3) |
| | | ACGIH | TWA: 290 mg/m3STEL: 580 mg/m3 |
| | | NIOSH | TWA 350 mg/m3 C 1800 mg/m3 [15-minute] |
| | | Supplier | No Established Limit |
| Proprietary | Proprietary Alkylsulfonic Acid Ester of Phenol | | No Established Limit |
| | | ACGIH | No Established Limit |
| | | NIOSH | No Established Limit |
| | | Supplier | No Established Limit |
| Proprietary Polyvinyl Chloride/Polyvinyl Acetate Copolymer | | OSHA | No Established Limit |
| | | ACGIH | No Established Limit |
| | | NIOSH | No Established Limit |
| | 1 | Supplier | No Established Limit |

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| 8.2. Exposure controls | |
|------------------------|---|
| Respiratory | Not Required |
| Eyes | Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of liquids. |
| Skin | Neoprene gloves are recommended. |
| Engineering Controls | Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn. |
| Other Work Practices | Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse. |

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

| Smooth thick Liquid |
|-------------------------------------|
| Faint |
| Not Measured |
| Not Measured |
| Not Measured |
| >420 F @5mmhg |
| >400 F C.O.C. |
| < 1 |
| Not Applicable |
| Lower Explosive Limit: Not Measured |
| Upper Explosive Limit: Not Measured |
| Not Measured |
| > 1 (Air=1) |
| 1.15-1.25 |
| Insoluble |
| Not Measured |
| Not Measured |
| Not Measured |
| Not Measured |
| < 0.1 lb/gallon |
| < 1 |
| |
| |
| |

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10. Stability and reactivity

10.1.Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid exposure to heat and humidity.

10.5. Incompatible materials

Composition: Avoid contact with strong acids, alkali or oxidizing agents.

10.6. Hazardous decomposition products

Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

11. Toxicological information

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Acute toxicity

| Ingredient | Oral LD50, mg/kg | Skin LD50, mg/kg | Inhalation Vapor LD50, mg/L/4hr | Inhalation Dust/Mist LD50, mg/L/4hr | Inhalation Gas LD50, ppm |
|--|---------------------|---------------------|---------------------------------------|---|--------------------------------|
| Polyvinyl Chloride/Polyvinyl Acetate | No data | No data | No data | No data | No data |
| Copolymer - (Proprietary) | available | available | available | available | available |
| Dioctyl adipate - (103-23-1) | No data | No data | No data | No data | No data |
| | available | available | available | available | available |
| Alkylsulfonic Acid Ester of Phenol - (Proprietary) | >15,900, Rat ♂- | > 5,000, Rat | No data | No data | No data |
| | Category: NA | - Category: NA | available | available | available |
| Aluminum (Al) - (7429-90-5) | No data | No data | No data | No data | No data |
| | available | available | available | available | available |
| Stoddard solvent - (8052-41-3) | No data | No data | No data | No data | No data |
| | available | available | available | available | available |

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Carcinogen Data

| CAS No. | Ingredient | Source | Value |
|--------------|--|-------------|---|
| 0000103-23-1 | 0000103-23-1 Dioctyl adipate | | Select Carcinogen: No |
| | | NTP | Known: No; Suspected: No |
| | | IARC | Group 1: No; Group 2a: No; Group 2b: No; Group 3: Yes; Group 4: No; |
| 0007429-90-5 | Aluminum (Al) | OSHA | Select Carcinogen: No |
| | | NTP | Known: No; Suspected: No |
| | | IARC | Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No; |
| 0008052-41-3 | 0008052-41-3 Stoddard solvent | | Select Carcinogen: No |
| | | NTP | Known: No; Suspected: No |
| | | IARC | Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No; |
| Proprietary | Proprietary Alkylsulfonic Acid Ester of Phenol | | Select Carcinogen: No |
| | | NTP | Known: No; Suspected: No |
| | | IARC | Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No; |
| Proprietary | Polyvinyl Chloride/Polyvinyl | OSHA NTP | Select Carcinogen: No Known: No; Suspected: No |
| | | IARC | Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No; |

| Classification | Category | Hazard Description |
|-------------------------------|----------|--------------------|
| Acute toxicity (oral) | | Not Applicable |
| Acute toxicity (dermal) | | Not Applicable |
| Acute toxicity (inhalation) | | Not Applicable |
| Skin corrosion/irritation | | Not Applicable |
| Serious eye damage/irritation | | Not Applicable |
| Respiratory sensitization | | Not Applicable |
| Skin sensitization | | Not Applicable |
| Germ cell mutagenicity | | Not Applicable |
| Carcinogenicity | | Not Applicable |
| Reproductive toxicity | | Not Applicable |
| STOT-single exposure | | Not Applicable |
| STOT-repeated exposure | | Not Applicable |
| Aspiration hazard | | Not Applicable |

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12. Ecological information

12.1.Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

Aquatic Ecotoxicity

| Ingredient | 96 hr LC50 fish, mg/l | 48 hr EC50 crustacea, mg/l | ErC50 algae, mg/l |
|---|--------------------------|-------------------------------|----------------------|
| Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary) | Not Available | Not Available | Not Available |
| Dioctyl adipate - (103-23-1) | Not Available | Not Available | Not Available |
| Alkylsulfonic Acid Ester of Phenol - (Proprietary) | Not Available | Not Available | Not Available |
| Aluminum (Al) - (7429-90-5) | Not Available | Not Available | Not Available |
| Stoddard solvent - (8052-41-3) | Not Available | Not Available | Not Available |

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

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14. Transport information

| | DOT (Domestic Surface Transportation) | IMO / IMDG (Ocean Transportation) | ICAO/IATA |
|-------------------------------------|---|---|---------------------------|
| 14.1. UN number | Not Applicable | | |
| 14.2. UN proper shipping name | Not Regulated | Not Regulated | Not Regulated |
| 14.3. Transport hazard class(es) | DOT Hazard Class: Not Applicable DOT Label: | IMDG: Not Applicable Sub Class: Not Applicable | Air Class: Not Applicable |
| 14.4. Packing group | Not Applicable | Not Applicable | Not Applicable |
| 14.5. Environmental hazar | ds | | |
| IMDG Mar | ine Pollutant: No | | |
| 14.6. Special precautions | for user | | |
| Not | urther information | | |
| | | | |

15. Regulatory information

| Regulatory Overview | The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. | | |
|--|---|--|--|
| Toxic Substance Control Act (TSCA) | All components of this material are either listed or exempt from listing on the TSCA Inventory. | | |
| WHMIS Classification | Not Regulated | | |
| US EPA Tier II Hazards | Fire: No | | |
| | Sudden Release of Pressure: No | | |
| | Reactive: No | | |

Immediate (Acute): Yes Delayed (Chronic): Yes

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous :

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

Aluminum (AI)

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

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Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

N.J. RTK Substances (>1%):

Aluminum (Al)

Chloroethylene, polymer

Dioctyl adipate

Stoddard solvent

Penn RTK Substances (>1%):

Aluminum (AI)

Dioctyl adipate

Stoddard solvent

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is: H304 May be fatal if swallowed and enters airways. H372 Causes damage to organs through prolonged or repeated exposure.

Date of first version: 11/18/2014 Revision date: 06/24/2018 Listings of changes from previous version(s): Updated all sections

International Coatings Co., Inc. believes to the best of its knowledge that the information provided herein, is factual and the recommendations made are accurate as of the date shown. However, no representation or warranty is made as to their completeness or accuracy.

End of Document