SDS Revision Date:

06/24/2018



1. Identification

1.1. Product identifier	
Product Identity	CoolTech™ Metallic Gold
Alternate Names	SDZ54D79L, Plastisol Screen Printing Inks
1.2. Relevant identified uses of the substance or mixture	e and uses advised against
Intended use	Screen Printing.
Application Method	See Technical Data Sheet.
1.3. Details of the supplier of the safety data sheet	
Company Name	International Coatings Company, Inc.
	13929 East 166th Street
	Cerritos, CA 90702-7666
Emergency	
24 hour Emergency Telephone No.	(800) 255-3924
Customer Service: International Coatings Company, Inc.	(562) 926-1010

2. Hazard(s) identification

2.1. Classification of the substance or mixture

No applicable GHS categories

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows. No applicable GHS categories

[Prevention]:

No GHS prevention statements

[Response]:

No GHS response statements [Storage]: No GHS storage statements [Disposal]: No GHS disposal statements

SDS Revision Date:

06/24/2018



3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Alkylsulfonic Acid Ester of Phenol CAS Number: Proprietary	30 - 60	Not Classified	[1]
Polyvinyl Chloride/Polyvinyl Acetate Copolymer CAS Number: Proprietary	30 - 60	Not Classified	[1]
MICA CAS Number: 0012001-26-2	5 - 10	Not Classified	[1][2]
Titanium dioxide CAS Number: 0013463-67-7	1 - 5	Not Classified	[1][2]
Copper CAS Number: 0007440-50-8	1 - 5	Not Classified	[1][2]
Epoxidised soya oil CAS Number: 0008013-07-8	1 - 5	Not Classified	[1]

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

*The full texts of the phrases are shown in Section 16.

4. First aid measures

4.1. Description of first aid measures

General	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
Inhalation	Remove to fresh air, keep patient warm and at rest. Seek medical attention if symptoms persist.
Eyes	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention if symptoms persist.
Skin	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser. Seek medical attention if symptoms persist.
Ingestion	Seek medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Overview No known chronic or acute health risks. See section 2 for further details.

SDS Revision Date:

06/24/2018



5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray. Do not use: water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment as listed in Section 8 during clean up operations.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents. Do not allow spills to enter drains or watercourses.

If drains, sewers, streams or lakes are contaminated, inform the local water company immediately.

7. Handling and storage

7.1. Precautions for safe handling

Normal, good industrial hygiene practices. See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Store in cool dry place. Elevated temperatures thicken product and shorten useful life.

SDS Revision Date:

06/24/2018



Incompatible materials: see section 10 for further details.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

_

8.1. Control parameters

Exposure				
CAS No.	Ingredient	Source	Value	
0007440-50-8	Copper	OSHA	TWA 1 mg/m3 [*Note: The PEL also applies to other copper compounds (as Cu) except copper fume.]	
		ACGIH	TWA: 0.2 mg/m3 (fume) 1 mg/m3 (dusts and mists)	
		NIOSH	TWA 1 mg/m3 [*Note: The REL also applies to other copper compounds (as Cu) except Copper fume.]	
		Supplier	No Established Limit	
0008013-07-8	Epoxidised soya oil	OSHA	No Established Limit	
		ACGIH	No Established Limit	
		NIOSH	No Established Limit	
		Supplier	No Established Limit	
0012001-26-2	MICA	OSHA	TWA 20 mppcf	
		ACGIH	TWA: 3 mg/m3	
		NIOSH	TWA 3 mg/m3 (resp)	
		Supplier	No Established Limit	
0013463-67-7 Titanium dioxide	Titanium dioxide	OSHA	TWA 15 mg/m3	
		ACGIH	TWA: 10 mg/m32B, Revised 2006,	
		NIOSH	Footnote ca	
		Supplier	No Established Limit	
Proprietary	Alkylsulfonic Acid Ester of Phenol	OSHA	No Established Limit	
		ACGIH	No Established Limit	
		NIOSH	No Established Limit	
		Supplier	No Established Limit	
Proprietary Polyvinyl Chloride/Polyviny Copolymer	Polyvinyl Chloride/Polyvinyl Acetate Copolymer	OSHA	No Established Limit	
		ACGIH	No Established Limit	
		NIOSH	No Established Limit	
		Supplier	No Established Limit	

SDS Revision Date:

06/24/2018



8.2. Exposure controls	
Respiratory	Not Required
Eyes	Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the splash of liquids.
Skin	Neoprene gloves are recommended.
Engineering Controls	Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
Other Work Practices	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.
Secondian 2 for further	detaile [Provention]:

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance	Smooth thick Liquid
Odor	Faint
Odor threshold	Not Measured
• • • • • • • • • • • • • • • • • • • •	
рН	Not Measured
Melting point / freezing point	Not Measured
Initial boiling point and boiling range	>420 F @5mmhg
Flash Point	>400 F C.O.C.
Evaporation rate (Ether = 1)	< 1
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: Not Measured
	Upper Explosive Limit: Not Measured
Vapor pressure (Pa)	Not Measured
Vapor Density	> 1 (Air=1)
Specific Gravity	1.15 - 1.25
Solubility in Water	Insoluble
Partition coefficient n-octanol/water (Log Kow)	Not Measured
Auto-ignition temperature	Not Measured
Decomposition temperature	Not Measured
Viscosity (cSt)	Not Measured
VOC Content	< 0.1 lb/gallon
% Volatile	< 1
9.2. Other information	
No other relevant information.	

SDS Revision Date:

06/24/2018



10. Stability and reactivity

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid exposure to heat and humidity.

10.5. Incompatible materials

Composition: Avoid contact with strong acids, alkali or oxidizing agents.

10.6. Hazardous decomposition products

Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

11. Toxicological information

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Alkylsulfonic Acid Ester of Phenol - (Proprietary)	>15,900, Rat ♂-	> 5,000, Rat	No data	No data	No data
	Category: NA	- Category: NA	available	available	available
Polyvinyl Chloride/Polyvinyl Acetate	No data	No data	No data	No data	No data
Copolymer - (Proprietary)	available	available	available	available	available
MICA - (12001-26-2)	No data	No data	No data	No data	No data
	available	available	available	available	available
Titanium dioxide - (13463-67-7)	10,000.00, Rat - Category: NA	10,000.00, Rabbit - Category: NA	No data available	6.82, Rat - Category: NA	No data available
Copper - (7440-50-8)	No data	No data	No data	5.11, Rat -	No data
	available	available	available	Category: NA	available
Epoxidised soya oil - (8013-07-8)	> 5,000, Rat -	19,900, Rabbit	No data	No data	No data
	Category: NA	-Category: NA	available	available	available

SDS Revision Date:

06/24/2018



Carcinogen Data

CAS No.	Ingredient	Source	Value
0007440-50-8	Copper	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0008013-07-8	Epoxidised soya oil	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0012001-26-2	MICA	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
0013463-67-7	63-67-7 Titanium dioxide OSHA Select Carcinogen: No		Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: Yes; Group 3: No; Group 4: No;
Proprietary	Alkylsulfonic Acid Ester of Phenol	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
Proprietary	Polyvinyl Chloride/Polyvinyl Acetate Copolymer	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)		Not Applicable
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

SDS Revision Date:

06/24/2018



12. Ecological information

12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Alkylsulfonic Acid Ester of Phenol - (Proprietary)	Not Available	Not Available	Not Available
Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary)	Not Available	Not Available	Not Available
MICA - (12001-26-2)	Not Available	Not Available	Not Available
Titanium dioxide - (13463-67-7)	1,000.00, Fundulus heteroclitus	5.50, Daphnia magna	5.83 (72 hr), Pseudokirchneriella subcapitata
Copper - (7440-50-8)	0.0103, Pimephales promelas	0.0025, Daphnia magna	0.018 (72 hr), Pseudokirchneriella subcapitata
Epoxidised soya oil - (8013-07-8)	900.00, Leuciscus idus	100.00, Daphnia magna	8.00 (72 hr), Scenedesmus subspicatus

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

SDS Revision Date:

06/24/2018



14. Transport information

	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA	
14.1. UN number	Not Applicable			
14.2. UN proper shipping name	Not Regulated	Not Regulated	Not Regulated	
14.3. Transport hazard class(es)	DOT Hazard Class: Not Applicable	IMDG: Not Applicable Sub Class: Not Applicable	Air Class: Not Applicable	
14.4. Packing group	Not Applicable	Not Applicable	Not Applicable	
14.5. Environmental hazar	ds			
IMDG Ma	rine Pollutant: No			
14.6. Special precautions for user				
No	further information			

15. Regulatory information

Regulatory Overview	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.
Toxic Substance Control Act (TSCA)	All components of this material are either listed or exempt from listing on the TSCA Inventory.
WHMIS Classification	Not Regulated
US EPA Tier II Hazards	Fire: No
	Sudden Release of Pressure: No
	Reactive: No

Reactive: No Immediate (Acute): Yes Delayed (Chronic): No

PCRA 311/312 Chemicals and RQs (lbs):

Copper (5,000.00)

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute. **EPCRA 313 Toxic Chemicals:**

Copper

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

SDS Revision Date:

06/24/2018



Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

Chloroethylene, polymer

Copper

MICA

Titanium dioxide

Pennsylvania RTK Substances (>1%):

Copper

MICA

Titanium dioxide

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is: Not Applicable

Date of first version: 11/18/2014

Revision date: 06/24/2018

Listings of changes from previous version(s):

Updated all sections

International Coatings Co., Inc. believes to the best of its knowledge that the information provided herein, is factual and the recommendations made are accurate as of the date shown. However, no representation or warranty is made as to their completeness or accuracy.

End of Document