

# Safety Data Sheet

## 3894 High Viscosity Transfer Adhesive



SDS Revision Date:

02/23/2015

### 1. Identification

#### 1.1. Product identifier

**Product Identity** 3894 High Viscosity Transfer Adhesive  
**Alternate Names** Plastisol Screen Printing Adhesive

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Intended use** Screen Printing.  
**Application Method** See Technical Data Sheet.

#### 1.3. Details of the supplier of the safety data sheet

**Company Name** International Coatings Company, Inc.  
13929 East 166th Street  
Cerritos, CA 90702-7666

#### Emergency

**24 hour Emergency Telephone No.** (800) 255-3924  
**Customer Service: International Coatings Company, Inc.** (562) 926-1010

### 2. Hazard(s) identification

#### 2.1. Classification of the substance or mixture

Skin Irrit. 2;H315 Causes skin irritation.  
Eye Irrit. 2;H319 Causes serious eye irritation.  
Skin Sens. 1;H317 May cause an allergic skin reaction.

#### 2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.



**Warning**

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.

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**[Prevention]:**

- P261 Avoid breathing dust / fume / gas / mist / vapors / spray.
- P262 Do not get in eyes, on skin, or on clothing.
- P264 Wash thoroughly after handling.
- P272 Contaminated work clothing should not be allowed out of the workplace.
- P280 Wear protective gloves / eye protection / face protection.

**[Response]:**

- P301+310 IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.
- P302+352 IF ON SKIN: Wash with plenty of soap and water.
- P305+351+338 IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing.
- P313 Get medical advice / attention.
- P321 Specific treatment (see information on this label).
- P331 Do NOT induce vomiting.
- P333+313 If skin irritation or a rash occurs: Get medical advice / attention.
- P337+313 If eye irritation persists: Get medical advice / attention.
- P362 Take off contaminated clothing and wash before reuse.
- P363 Wash contaminated clothing before reuse.

**[Storage]:**

No GHS storage statements

**[Disposal]:**

P501 Dispose of contents / container in accordance with local / national regulations.

### 3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Polyvinyl Chloride/Polyvinyl Acetate Copolymer CAS Number: Proprietary	25 - 50	Not Classified	[1]
Propanoic acid, 2-methyl-, 3-(benzoyloxy)-2,2,4-trimethylpentyl ester CAS Number: Proprietary	10 - 25	Skin Irrit. 2;H315 Skin Sens. 1;H317	[1]
Terephthalic acid, bis(2-ethylhexyl) ester CAS Number: Proprietary	1.0 - 10	Not Classified	[1]
Phosphoric acid, 2-ethylhexyl diphenyl ester CAS Number: 0001241-94-7	1.0 - 10	Aquatic Chronic 2;H411	[1]

[1] Substance classified with a health or environmental hazard.

[2] Substance with a workplace exposure limit.

[3] PBT-substance or vPvB-substance.

\*The full texts of the phrases are shown in Section 16.

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### 4. First aid measures

#### 4.1. Description of first aid measures

<b>General</b>	In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.
<b>Inhalation</b>	Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
<b>Eyes</b>	Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
<b>Skin</b>	Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
<b>Ingestion</b>	If the person is conscious, induce vomiting immediately by giving 2 glasses of water and pressing finger down the throat. Repeat until vomit is clear, then give milk. Contact a physician immediately.

#### 4.2. Most important symptoms and effects, both acute and delayed

<b>Overview</b>	Exposure to solvent vapor concentrations from the component solvents in excess of the stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.  Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage. See section 2 for further details.
<b>Eyes</b>	Causes serious eye irritation.
<b>Skin</b>	May cause an allergic skin reaction. Causes skin irritation.

### 5. Fire-fighting measures

#### 5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO<sub>2</sub>, powder, water spray.  
Do not use: water jet.

#### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.  
Avoid breathing dust / fume / gas / mist / vapors / spray.  
Do not get in eyes, on skin, or on clothing.

#### 5.3. Advice for fire-fighters

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In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. ----

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment as listed in Section 8 during clean up operations.

### 6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

### 6.3. Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents.

Do not allow spills to enter drains or watercourses.

If drains, sewers, streams or lakes are contaminated, inform the local water company immediately. In the case of contamination of rivers, streams or lakes the Environmental Protection Agency should also be informed.

## 7. Handling and storage

### 7.1. Precautions for safe handling

See section 2 for further details. - [Prevention]:

### 7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Store in cool dry place. Elevated temperatures thicken product and shorten useful life.

Incompatible materials: Composition: Avoid contact with strong acids, alkali or oxidizing agents.

See section 2 for further details. - [Storage]:

### 7.3. Specific end use(s)

No data available.

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### 8. Exposure controls and personal protection

#### 8.1. Control parameters

##### Exposure

CAS No.	Ingredient	Source	Value
0001241-94-7	Phosphoric acid, 2-ethylhexyl diphenyl ester	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
Proprietary	Propanoic acid, 2-methyl-, 3-(benzoyloxy)-2,2,4-trimethylpentyl ester	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
Proprietary	Terephthalic acid, bis(2-ethylhexyl) ester	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
Proprietary	Polyvinyl Chloride/Polyvinyl Acetate Copolymer	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit

##### Carcinogen Data

CAS No.	Ingredient	Source	Value
0001241-94-7	Phosphoric acid, 2-ethylhexyl diphenyl ester	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
Proprietary	Propanoic acid, 2-methyl-, 3-(benzoyloxy)-2,2,4-trimethylpentyl ester	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
Proprietary	Terephthalic acid, bis(2-ethylhexyl) ester	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;
Proprietary	Polyvinyl Chloride/Polyvinyl Acetate Copolymer	OSHA	Select Carcinogen: No
		NTP	Known: No; Suspected: No
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;

#### 8.2. Exposure controls

**Respiratory**

Not Required

**Eyes**

Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the

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- splash of liquids.
- Skin** Neoprene gloves are recommended.
- Engineering Controls** Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.
- Other Work Practices** Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.
- See section 2 for further details. - [Prevention]:

### 9. Physical and chemical properties

<b>Appearance</b>	Smooth thick Liquid
<b>Odor</b>	Faint
<b>Odor threshold</b>	Not Measured
<b>pH</b>	Not Measured
<b>Melting point / freezing point</b>	Not Measured
<b>Initial boiling point and boiling range</b>	>420 F @5mmhg
<b>Flash Point</b>	>400 F C.O.C.
<b>Evaporation rate (Ether = 1)</b>	< 1
<b>Flammability (solid, gas)</b>	Not Applicable
<b>Upper/lower flammability or explosive limits</b>	<b>Lower Explosive Limit:</b> Not Measured <b>Upper Explosive Limit:</b> Not Measured
<b>Vapor pressure (Pa)</b>	Not Measured
<b>Vapor Density</b>	> 1 (Air=1)
<b>Specific Gravity</b>	1.05-1.15
<b>Solubility in Water</b>	Insoluble
<b>Partition coefficient n-octanol/water (Log Kow)</b>	Not Measured
<b>Auto-ignition temperature</b>	Not Measured
<b>Decomposition temperature</b>	Not Measured
<b>Viscosity (cSt)</b>	Not Measured
<b>VOC Content</b>	< 0.1 lb/gallon
<b>% Volatile</b>	< 1

#### 9.2. Other information

No other relevant information.

### 10. Stability and reactivity

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### 10.1. Reactivity

Hazardous Polymerization will not occur.

### 10.2. Chemical stability

Stable under normal circumstances.

### 10.3. Possibility of hazardous reactions

No data available.

### 10.4. Conditions to avoid

Avoid exposure to heat and humidity.

### 10.5. Incompatible materials

Composition: Avoid contact with strong acids, alkali or oxidizing agents.

### 10.6. Hazardous decomposition products

Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

## 11. Toxicological information

### Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary)	No data available	No data available	No data available	No data available	No data available
Propanoic acid, 2-methyl-, 3-(benzoyloxy)-2,2,4-trimethylpentyl ester - (Proprietary)	No data available	No data available	No data available	No data available	No data available
Terephthalic acid, bis(2-ethylhexyl) ester - (Proprietary)	No data available	No data available	No data available	No data available	No data available
Phosphoric acid, 2-ethylhexyl diphenyl ester - (1241-94-7)	No data available	No data available	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2	Causes serious eye irritation.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity	---	Not Applicable

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Carcinogenicity	---	Not Applicable
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

## 12. Ecological information

### 12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

### Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary)	Not Available	Not Available	Not Available
Propanoic acid, 2-methyl-, 3-(benzoyloxy)-2,2,4-trimethylpentyl ester - (Proprietary)	Not Available	Not Available	Not Available
Terephthalic acid, bis(2-ethylhexyl) ester - (Proprietary)	Not Available	Not Available	Not Available
Phosphoric acid, 2-ethylhexyl diphenyl ester - (1241-94-7)	Not Available	Not Available	Not Available

### 12.2. Persistence and degradability

There is no data available on the preparation itself.

### 12.3. Bioaccumulative potential

Not Measured

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

### 12.6. Other adverse effects

No data available.

## 13. Disposal considerations

### 13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

## 14. Transport information



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	<b>DOT (Domestic Surface Transportation)</b>	<b>IMO / IMDG (Ocean Transportation)</b>	<b>ICAO/IATA</b>
<b>14.1. UN number</b>	Not Applicable		
<b>14.2. UN proper shipping name</b>	Not Regulated	Not Regulated	Not Regulated
<b>14.3. Transport hazard class(es)</b>	<b>DOT Hazard Class:</b> Not Applicable	<b>IMDG:</b> Not Applicable <b>Sub Class:</b> Not Applicable	<b>Air Class:</b> Not Applicable
<b>14.4. Packing group</b>	Not Applicable	Not Applicable	Not Applicable
<b>14.5. Environmental hazards</b>			
<b>IMDG</b>	Marine Pollutant: No		
<b>14.6. Special precautions for user</b>	No further information		

### 15. Regulatory information

<b>Regulatory Overview</b>	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.
<b>Toxic Substance Control Act ( TSCA)</b>	All components of this material are either listed or exempt from listing on the TSCA Inventory.
<b>WHMIS Classification</b>	D2B
<b>US EPA Tier II Hazards</b>	<b>Fire:</b> No <b>Sudden Release of Pressure:</b> No <b>Reactive:</b> No <b>Immediate (Acute):</b> Yes <b>Delayed (Chronic):</b> No

#### EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

#### Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

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**Proposition 65 - Male Repro Toxins (>0.0%):**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**New Jersey RTK Substances (>1%) :**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

**Pennsylvania RTK Substances (>1%) :**

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

### 16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

**This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.**

International Coatings Co., Inc. believes to the best of its knowledge that the information provided herein, is factual and the recommendations made are accurate as of the date shown. However, no representation or warranty is made as to their completeness or accuracy.

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