

SDS Revision Date:

02/24/2015

1. Identification

1.1. Product identifier

Product Identity 1110 Curable Reducer

Alternate Names Plastisol Screen Printing Reducer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use Screen Printing.

Application Method See Technical Data Sheet.

1.3. Details of the supplier of the safety data sheet

Company Name International Coatings Company, Inc.

13929 East 166th Street Cerritos, CA 90702-7666

Emergency

24 hour Emergency Telephone No. (800) 255-3924 Customer Service: International Coatings Company, (562) 926-1010

Inc.

2. Hazard(s) identification

2.1. Classification of the substance or mixture

Acute Tox. 5;H313 May be harmful in contact with skin. (Not adopted by US OSHA)

2.2. Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows.

Warning

H313 May be harmful in contact with skin.

No applicable GHS categories.

[Prevention]:

P260 Do not breathe mist / vapors / spray.

P262 Do not get in eyes, on skin, or on clothing.

[Response]:

P301+310 IF SWALLOWED: Immediately call a POISON CENTER or doctor / physician.

P331 Do NOT induce vomiting.



SDS Revision Date: 02/24/2015

[Storage]:

No GHS storage statements

[Disposal]:

No GHS disposal statements

3. Composition/information on ingredients

This product contains the following substances that present a hazard within the meaning of the relevant State and Federal Hazardous Substances regulations.

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
Polyvinyl Chloride/Polyvinyl Acetate Copolymer CAS Number: Proprietary	25 - 50	Not Classified	[1]
Alkylsulfonic Acid Ester of Phenol CAS Number: Proprietary	25 - 50	Acute Tox. 4;H312	[1]
Epoxidised soya oil CAS Number: 0008013-07-8	1.0 - 10	Not Classified	[1]

^[1] Substance classified with a health or environmental hazard.

4. First aid measures

4.1. Description of first aid measures

General In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

Inhalation Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give

artificial respiration. If unconscious place in the recovery position and obtain immediate

medical attention. Give nothing by mouth.

Eyes Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and

seek medical attention.

Skin Remove contaminated clothing. Wash skin thoroughly with soap and water or use a

recognized skin cleanser.

Ingestion If the person is conscious, induce vomiting immediately by giving 2 glasses of water and

pressing finger down the throat. Repeat until vomit is clear, then give milk. Contact a

physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Overview Exposure to solvent vapor concentrations from the component solvents in excess of the

stated occupational exposure limits may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms include headache, nausea, dizziness, fatigue, muscular

weakness, drowsiness and in extreme cases, loss of consciousness.

^[2] Substance with a workplace exposure limit.

^[3] PBT-substance or vPvB-substance.

^{*}The full texts of the phrases are shown in Section 16.



SDS Revision Date:

02/24/2015

Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in dryness, irritation and possible non-allergic contact dermatitis. Solvents may also be absorbed through the skin. Splashes of liquid in the eyes may cause irritation and soreness with possible reversible damage. See section 2 for further details.

Eyes Causes serious eye irritation.

Skin May be harmful in contact with skin. (Not adopted by US OSHA) Causes mild skin irritation.

(Not adopted by US OSHA)

5. Fire-fighting measures

5.1. Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray. Do not use: water jet.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition: Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

5.3. Advice for fire-fighters

In the event of fire, wear full protective clothing and NIOSH Approved Self-contained breathing apparatus with full face piece operated in the pressure demand or other positive pressure mode. Move container from fire area if it can be done without risk. Use water to keep fire exposed containers cool and disperse vapors.

ERG Guide No. ----

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment as listed in Section 8 during clean up operations.

6.2. Environmental precautions

Do not allow spills to enter drains or waterways.

Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

6.3. Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.

Contain and absorb spillage with non-combustible materials e.g. sand, earth, vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations. (See section 13).

Clean, preferably with a detergent. Do not use solvents.

Do not allow spills to enter drains or watercourses.



02/24/2015



If drains, sewers, streams or lakes are contaminated, inform the local water company immediately. In the case of contamination of rivers, streams or lakes the Environmental Protection Agency should also be informed.

7. Handling and storage

7.1. Precautions for safe handling

See section 2 for further details. - [Prevention]:

7.2. Conditions for safe storage, including any incompatibilities

Handle containers carefully to prevent damage and spillage.

Store in cool dry place. Elevated temperatures thicken product and shorten useful life.

Incompatible materials: Composition: Avoid contact with strong acids, alkali or oxidizing agents.

See section 2 for further details. - [Storage]:

7.3. Specific end use(s)

No data available.

8. Exposure controls and personal protection

8.1. Control parameters

Exposure

CAS No.	Ingredient	Source	Value
0008013-07-8 Epoxidised soya oil		OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
Proprietary	Proprietary Alkylsulfonic Acid Ester of Phenol		No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit
Proprietary Polyvinyl Chloride/Polyvinyl Acetate		OSHA	No Established Limit
Copolyi		ACGIH	No Established Limit
		NIOSH	No Established Limit
		Supplier	No Established Limit



SDS Revision Date:

02/24/2015

Carcinogen Data

CAS No.	Ingredient	Source	Value			
0008013-07-8	Epoxidised soya oil	OSHA	Select Carcinogen: No			
		NTP	Known: No; Suspected: No			
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;			
Proprietary	Alkylsulfonic Acid Ester of Phenol	OSHA	Select Carcinogen: No Known: No; Suspected: No			
		NTP				
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;			
Acotato Capalymar		OSHA	Select Carcinogen: No			
		NTP	Known: No; Suspected: No			
		IARC	Group 1: No; Group 2a: No; Group 2b: No; Group 3: No; Group 4: No;			

8.2. Exposure controls

Respiratory Not Required

Eyes Wear safety eyewear, e.g. safety spectacles, goggles or visors to protect against the

splash of liquids.

Skin Neoprene gloves are recommended.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the

use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits

suitable respiratory protection must be worn.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking, smoking or

using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details. - [Prevention]:

9. Physical and chemical properties

Appearance Smooth thick Liquid

Odor Faint

Odor thresholdNot MeasuredpHNot MeasuredMelting point / freezing pointNot MeasuredInitial boiling point and boiling range>420 F @5mmhgFlash Point>400 F C.O.C.

Evaporation rate (Ether = 1) < 1

Flammability (solid, gas) Not Applicable

Upper/lower flammability or explosive limits Lower Explosive Limit: Not Measured



SDS Revision Date:

02/24/2015

Upper Explosive Limit: Not Measured

Vapor pressure (Pa) Not Measured **Vapor Density** > 1 (Air=1)**Specific Gravity** 1.10 - 1.20Solubility in Water Insoluble Partition coefficient n-octanol/water (Log Kow) Not Measured **Auto-ignition temperature** Not Measured **Decomposition temperature** Not Measured Viscosity (cSt) Not Measured

% Volatile < 1

9.2. Other information

VOC Content

No other relevant information.

10. Stability and reactivity

< 0.1 lb/gallon

10.1. Reactivity

Hazardous Polymerization will not occur.

10.2. Chemical stability

Stable under normal circumstances.

10.3. Possibility of hazardous reactions

No data available.

10.4. Conditions to avoid

Avoid exposure to heat and humidity.

10.5. Incompatible materials

Composition: Avoid contact with strong acids, alkali or oxidizing agents.

10.6. Hazardous decomposition products

Hydrogen chloride (if heated), carbon monoxide and carbon dioxide.

11. Toxicological information

Acute toxicity

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LD50, mg/L/4hr	Inhalation Dust/Mist LD50, mg/L/4hr	Inhalation Gas LD50, ppm
Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary)	No data available	No data available	No data available	No data available	No data available
Alkylsulfonic Acid Ester of Phenol - (Proprietary)	> 5,000.00, Rat - Category:	> 1,000, Rat - Category: 4	No data available	No data available	No data available



SDS Revision Date:

02/24/2015

	NA				
Epoxidised soya oil - (8013-07-8)	21,000.00, Rat - Category: NA	2,000.00, Rabbit - Category: 4	No data available	No data available	No data available

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Classification	Category	Hazard Description
Acute toxicity (oral)		Not Applicable
Acute toxicity (dermal)	5	May be harmful in contact with skin. (Not adopted by US OSHA)
Acute toxicity (inhalation)		Not Applicable
Skin corrosion/irritation		Not Applicable
Serious eye damage/irritation		Not Applicable
Respiratory sensitization		Not Applicable
Skin sensitization		Not Applicable
Germ cell mutagenicity		Not Applicable
Carcinogenicity		Not Applicable
Reproductive toxicity		Not Applicable
STOT-single exposure		Not Applicable
STOT-repeated exposure		Not Applicable
Aspiration hazard		Not Applicable

12. Ecological information

12.1. Toxicity

The preparation has been assessed following the conventional method of the Dangerous Preparations Directive 1999/45/EC and GHS and is not classified as dangerous for the environment, but contains substance(s) dangerous for the environment. See section 3 for details

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Polyvinyl Chloride/Polyvinyl Acetate Copolymer - (Proprietary)	Not Available	Not Available	Not Available
Alkylsulfonic Acid Ester of Phenol - (Proprietary)	Not Available	Not Available	Not Available
Epoxidised soya oil - (8013-07-8)	900.00, Leuciscus idus	100.00, Daphnia magna	8.00 (72 hr), Scenedesmus subspicatus



SDS Revision Date: 02/24/2015

12.2. Persistence and degradability

There is no data available on the preparation itself.

12.3. Bioaccumulative potential

Not Measured

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

This product contains no PBT/vPvB chemicals.

12.6. Other adverse effects

No data available.

13. Disposal considerations

13.1. Waste treatment methods

Observe all federal, state and local regulations when disposing of this substance.

14. Transport information

DOT (Domestic Surface IMO / IMDG (Ocean ICAO/IATA Transportation) **Transportation**)

Not Regulated

Not Regulated

Air Class: Not Applicable

14.1. UN number Not Applicable

14.2. UN proper shipping Not Regulated name

14.3. Transport hazard

class(es) Applicable

DOT Hazard Class: Not IMDG: Not Applicable

Sub Class: Not Applicable

14.4. Packing group Not Applicable Not Applicable Not Applicable

14.5. Environmental hazards

IMDG Marine Pollutant: No

14.6. Special precautions for user

No further information

15. Regulatory information

Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected

regulations are represented.

Toxic Substance All components of this material are either listed or exempt from listing on the TSCA

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SDS Revision Date:

02/24/2015

Control Act (TSCA) Inventory.

WHMIS Classification Not Regulated

US EPA Tier II Hazards Fire: No

Sudden Release of Pressure: No

Reactive: No

Immediate (Acute): Yes Delayed (Chronic): No

EPCRA 311/312 Chemicals and RQs:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

New Jersey RTK Substances (>1%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Pennsylvania RTK Substances (>1%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

16. Other information

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H312 Harmful in contact with skin.

This is the first version in the GHS SDS format. Listings of changes from previous versions in other formats are not applicable.

International Coatings Co., Inc. believes to the best of its knowledge that the information provided herein, is factual



SDS Revision Date:

02/24/2015

and the recommendations made are accurate as of the date shown. However, no representation or warranty is made as to their completeness or accuracy.

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