

# Excalibur™

Technologically Superior Ink



## Suede Additive

Suede Additive gives 500/550 Series Plastisol Inks the look and feel of suede leather. Suede Additive has excellent opacity, washability and will resist cracking.

### TECHNICAL INFORMATION

**Mixing:** It is recommended to add 10 to 13% by weight into Excalibur 500/550 direct printing inks.

**Screen Mesh:** Print through 80-160/inch (32T-64T cm).

**Stencil:** Any stencil system will work.

**Curing:** Cure Suede Additive prints as a regular plastisol ink (see Excalibur 500/550 Series Plastisol Ink for heat curing times and other technical information). The print should resist cracking. If print cracks too easily, allow a little more curing time or increase temperature.

**Cleanup:** 2000 Green or TR Blend.



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