

Excalibur™

Technologically Superior Ink



HD-1 High Density Additive

HD-1 High Density Additive is an additive that creates a High Density effect using Excalibur plastisol ink. Add to Plastisol to Create a High Density Effect.

TECHNICAL INFORMATION

Mixing: Use Excalibur 500/550 Series as the ink base. Add 20% HD-1 by weight into ink and mix well. Add EXC Thickener, as required, to increase viscosity.

Screen Mesh: 60-110/inch (24T-48T cm).

Stencil: 150 micron and higher direct capillary stencils, or Direct Emulsion. See 835 Series for details.

Squeegee: Medium hardness 60 to 70 Durometer.

Curing: See 835 High Density for details.

Cleanup: 2000 Green or TR Blend.



INTERNATIONAL ENQUIRIES

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