SUBSTRATES : CORRUGATED PLASTICS, FLUTED CO-POLYMER RESIN PLASTICS, POLYPROPYLENE.

APPLICATION: P.O.P./ DISPLAY, REAL ESTATE SIGNS, BUS SIGNS.

Product Information

A fast drying high gloss ink designed for indoor or outdoor use. Suitable for corrugated plastic sheets manufactured from special co-polymer resins. CRP-0000 series inks exhibit excellent scuff, water and outdoor resistance.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with CRP-1800 Thinner . Substitute CRP-1800 Thinner with CRP-1820 Slow Thinner to improve screen stability .For maximum lightfastness or outdoor durability , little or no thinning is recommended .

Additives : CRP-1700 Clear should only be used to increase transparency of colours . However, this will reduce the durability and lightfastness of the colour . Add 5% to 10% of DC-393 Gel Retarder to thinned ink to maintain screen stability .

Wash-Up: CRP-1800 Thinner CRP-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 305 monofilament fabric . Direct and indirect photostencil or water soluble hand cut stencils are suitable .

Drying : By solvent evaporation . CRP-0000 Series dries within 30 minutes at normal room temperature or can be jet dried 20 to 45 seconds at 150 °F. to 200 °F. Allow more time between prints for multiple colour jobs .

Die Cutting/Creasing : Can be successfully die-cut or creased but should be tested prior to production .

Packaging : Inks :	1 U.S. Qt / 0.94 Lt. 1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt. 5 U.S. Gal. / 19.00 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for Heavy Metal content.
- * Based on information received from our suppliers, these colours may contain the deliberate addition of heavy metals. Heavy metal free colours are available on request.

Colour Range Standard Colours

Standard Colours			
*	CRP-1010	Red #032	
*	CRP-1020	Fire Red	
	CRP-1030	Brilliant Red	
*	CRP-1040	Bright Red	
*	CRP-1050	Permanent Red	
*	CRP-1060	Red #185	
	CRP-1080	Maroon	
	CRP-1110	Black	
	CRP-1120	White	
	CRP-1140	Brown	
*	CRP-1220	Orange	
*	CRP-1240	Vermilion	
*	CRP-1250	Warm Red	
*	CRP-1300	Primrose Yellow	
*	CRP-1320	Lemon Yellow	
*	CRP-1340	Medium Yellow	
	CRP-1370	Extender Base	
*	CRP-1420	Emerald Green	
*	CRP-1450	Forest Green	
*	CRP-1480	Dark Green	
	CRP-1520	Opaque Reflex Blue	
	CRP-1540	Peacock Blue	
	CRP-1560	Brilliant Blue	
	CRP-1570	Royal Blue	
	CRP-1580	Dark Blue	
	CRP-1620	Purple	
	CRP-1640	Cerise	
	CRP-1660	Magenta	
	CRP-1700	Clear	
	CRP-1910	Chalkboard Black	
	CRP-2150	Yellow C	
	CRP-2200	Rubine Red C	
*	CRP-2250	Orange 021 C	
	CRP-2300	Rhodamine Red C	
*	CRP-2350	Red 485 C	
	CRP-2400	Purple C	
	CRP-2450	Blue 072 C	
	CRP-2500	Violet C	
	CRP-2600	Reflex Blue C	
	CRP-2700	Process Blue C	
	CRP-2800	Opaque Green C	
	CRP-2850	Green C	

Transparent Colours

CRP-1090	Transparent Red
CRP-1290	Trans.Medium Yellow
CRP-1390	Trans.PrimroseYellow
CRP-1490	Transparent Green
CRP-1590	Transparent Blue
CRP-1690	Transparent Cerise
CRP-1790	Transparent Orange
CRP-1990	Transparent Purple

CORRUGATED PLASTIC INK CRP-0000 SERIES

Process Colours

CRP-1130	Process Black
CRP-1330	Process Yellow
CRP-1530	Process Blue
CRP-1630	Process Magenta
CRP-1730	Process Clear

Fluorescent Colours

CRP-0900	Fluorescent Magenta
CRP-0910	Fluor. Orange/Red
CRP-0920	Fluorescent Green
CRP-0930	Fluorescent Cerise
CRP-0940	Fluorescent Chartreuse
CRP-0950	Fluorescent Red
CRP-0960	Fluor. Orange/Yellow
CRP-0970	Fluorescent Pink
CRP-0980	Fluorescent Orange
CRP-0990	Fluorescent Blue

** Outdoor exposure should be restricted as these colours are not permanent .

Additives

DC-393	Gel Retard	ler
CRP - 2340	Adhesion	Promoter

Thinners and Wash up

CRP-1800	Thinner
CRP-1820	Slow Thinner
CRP-1840	Wash Up