

LG-SERIES SCRATCH-OFF INK

LG SERIES Scratch-Off inks provide a complete system for Lottery-type game tickets. LG Series are manufactured to meet the standards set by the gaming industry.

LG SERIES

Solvent Base Clear Coat L-366

COLORS/MODIFIERS

Silver*	LG-5000
Black*	LG-5003
White*	LG-5004
Thinner	CM-N6
Retarder	CM-N7

SUBSTRATES:

LG Colors (solvent based) : Coated stock.

L-366 Clear (solvent based) : Uncoated stock.

The proper substrate is determined by the customer and must be tested before any production run.

CURE:

LG Solvent Based inks dry through solvent evaporation .

Forced Heat: 120 F to 250 F for 1 to 2 minutes.

Rack Dry: 30 to 60 minutes depending on shop conditions.

Testing is highly recommended.

STENCILS:

Direct method emulsions, capillary films.

SCREEN MESH:

Solvent Based Inks: 80 to 280 mesh

*Heavy Metal compliant.

SQUEEGEE:

70 to 80 durometer

MODIFIERS:

LG Solvent Based Inks: CM-N6 to thin, and CM-N7 to retard or prevent drying in the screen.

Note: Information contained in Cudner & O'Connor printed matter is based on laboratory and field tests. Because we cannot control actual production conditions, no warranty is expressed or implied. Careful testing is always recommended prior to production. Consult with Cudner & O'Connor Technical Services Department on all application issues. For additional information, please visit our website at www.candocinks.com

QT-LG Rev C



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